

Work Order ID 67868

Friday, April 01, 2011 1:53:52 PM

Page 1

Item ID: D212-664-101

Accept

Revision ID:

Item Name: Crosstube Fwd

Setup Start

Stop

Start Date: 4/1/2011 Start Qty: 1.00

Required Date: 4/8/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D212-664-141

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP D212-664-101 CHG003

S. W. 108

110

0.00



Pick Kit

Packaging

Packaging

Memo

0.00

Packaging

DP

11-4-4

120

0.00



BENDING MACHINE - CROSSTUBES

CNC Bend 2

Memo

0.00

CNC Alpha 160 Bender

Bend tube as per Dwg D212-664-141 using CNC bender program 212-fw and Folio D212-664-101

DP

11-4-4

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Run Start

QC:

Date:

SPC (Y/N):

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Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC15- Crosstube Dimensional Check

0.00

Saturday

7C

QC

Memo

0.00

Quality Control

140

Crosstubes

0.00

Crosstubes

Memo

0.00

Crosstubes

1-Drill pilot holes in tube as per Dwg D212-664-141 using drill Jig DT8548 & DT8549, using drill table DT8577, set-up towers in hole #7 as per QSI 10

2-Ream hole to finish size in tube as per Dwg D212-664-141 using drill Jig DT8548 & DT8549. Check dimensions between holes, both sides on both cuffs, to ensure alignment with saddle holes.

3-Scribe part # and batch # using vibrating stylus as per Dwg D212-664-141

4-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D212-664-141

SAD
11-04-04

B/E 11/04/04

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Run Start

QC:

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Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Crosstubes Chemical Conversion

0.00



HandFXtube

Memo

0.00

Hand Finishing Crosstubes

Chemical Conversion Coat within 24 hours of bending and drilling

SAD

11-04-04

①

160

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Sulavlos

②

170

Outsource process - NDT per QSI038 4.1

0.00



Outsource2

Memo

0.00

Outsource process - NDT

Liquid Penetrant Inspection as per QSI 038
Issue P/O: 13801
LPI as per ASTM 1417 Level 2
Attach copy of NDT results to work order

CY 11/04/05 ①

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Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

180

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Packaging

Memo

0.00

Packaging

Ensure copy of NDT results attached to work order.

PC 11/4/05 (1)

190

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Inspect for damage & ensure results are as per Dwg D212-664-141

BT 11-04-09

Work Order ID 67868

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Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

200

Spray Painting per QSI005 4.2

0.00



SprayPaint

SprayPaint

Memo

0.00

Spray Painting

1-Prime inside and outside crosstube as per QSI 005 4.2
2-Paint outside crosstube with White Imron as per QSI 005 4.2

PRIME:

Start Time:

Finish Time:

11-04-05

PAINT:

Start Time:

Finish Time:

11-04-06

210

QC14- Inspect Spray Paint

0.00



QC

Quality Control

Memo

0.00

Then, Wrap in plastic bag to protect from scratches

11-04-06

P10

ml

11-04-07 ①

Dart Aerospace Ltd

W/O: 67868		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
11-04-05	200	Prime outside surface of tube using Temp epoxy primer allow primer to become tack Free, clear coat specified area as per OSI without masking, being sure to coat slightly wider than the specified 2" wide x 2" away from	BT	11-04-05		MP 11/04/06	S 11/04/06
		each cut off on inside of tube, using 5005 iron clear,	BT	11-04-05		11/04/06	
		allow to dry overnight! Mask area to remain primer, scrub + paint rest of tube in iron white	BT	11-04-06		11/04/06 MP	S 11/04/06

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Start Date: 4/1/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

220

0.00



Crosstubes

Crosstubes

Memo

0.00

BT 11-04-07

Crosstubes

1- Lightly scuff the bonded area using a 320 grit sand paper and clean the area with 41058 wash 'n' wipe
2-Install supports with magnobond as per QSI 015 Adhere for for 12 Hrs
A/R 6398 Magnobond Batch: 116677
3- Torque bolts as per dwg

230

0.00



QC

QC6- Inspect dimensions to drawing

Memo

0.00

Quality Control

11 04 08 ①

240

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

11/4/85

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Start Date: 4/1/2011 Start Qty: 1.00



Cust Item ID:

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Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

250

QC4- 100% Inspect kits for completeness

0.00

Suloxlos



0.00

QC

Memo

Quality Control

260

Packaging

0.00

REVE

11/14/08



0.00

Packaging

Memo

Packaging

Identify and pack for shipping as per PPP D212-664-101

270

QC21- Final Inspection - Work Order Release

0.00

0.00



QC

Memo

Quality Control

11/4/08
MF
11-04-08

Picklist Print

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Page 1

Work Order ID: 67868

Parent Item: D212-664-101

Parent Item Name: Crosstube Fwd



Start Date: 4/1/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E :04.02.16: (Reformat) IJ/DS
 IPP Rev:F 06-03-29 Remove Coments on Pick List JLM
 IPP Rev:G 07-04-30 As per Rev C JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D212-664-101TRN Manufactured No



Crosstube Turning Detail

Location	Loc Qty	Loc Code
LG	4	
67218	1	
67219	1	
67570	1	
67571	1	

DP 11-4-4

D3595-063-450 Manufactured No



RUBBER CUSHION

Location	Loc Qty	Loc Code
LG	66	
67353	66	
LG055	13	
67067	13	

RT 11-04-07

MS21920-25 Purchased No



Clamp(per MIL-DTL-8783C)

Location	Loc Qty	Loc Code
LG050	68	
116264	18	
117279	50	

RT 11-04-07

W/O:		WORK ORDER CHANGES						
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Picklist Print

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Page 2

Work Order ID: 67868

Parent Item: D212-664-101

Parent Item Name: Crosstube Fwd

Start Date: 4/1/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

D2893-1



2.75 Support

Manufactured No

220

Each

15.0000

2

2



11-04-07

Location

Loc Qty

Loc Code

LG052

15

66698

15

x 2

D3428-1



Placard

Manufactured No

240

Each

23.0000

1

1



11/4/8

Location

Loc Qty

Loc Code

ST053

23

66115

11

66961

12

1

AN6-35A



BOLT

Purchased No

240

Each

100.0000

4



11/4/8

Location

Loc Qty

Loc Code

ST343

100

113422

30

115698

20

116528

50

4

AN6-36A



Bolt

Purchased No

240

Each

15.0000

4

4



11/4/8

Location

Loc Qty

Loc Code

ST343

15

117010

15

4

Friday, April 01, 2011 1:53:50 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES						
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Work Order ID: 67868

Parent Item: D212-664-101

Parent Item Name: Crosstube Fwd



Start Date: 4/1/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Purchased

No

240

Each

138.0000

6



Nut



6 11/4/08

Location

Loc Qty

Loc Code

ST300

138

116373

38

116548

100

AN960JD616

NAS1149D0663J

Purchased

No

240

Each

0.0000

18



Washer



18

1116289 11/4/08

Friday, April 01, 2011 1:53:50 PM

Shop Packet Print

Page 3

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

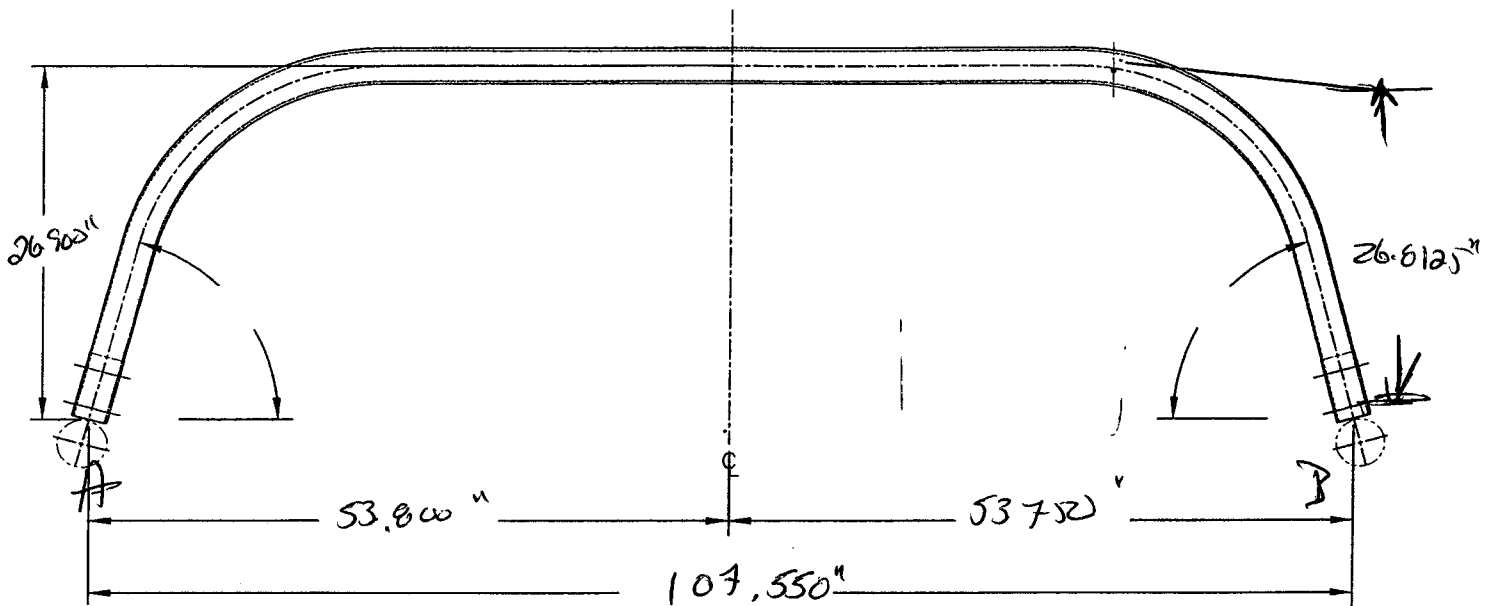
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DART AEROSPACE LTD		Work Order:	6788
Description: Crosstube High Fwd (205/212/412)		Part Number:	D212-664-101
Inspection Dwg: D212-664-141 Rev: D		Page 1 of 1	

Required Dimension	Min	Max
Height	26.79	27.05
1/2 Span	53.59	53.85
Angle	49	52
Total Span	107.18	107.7



Comments

QC15 Inspection	S
Date	11/04/04

Rev	Date	Change	Revised by	Approved
A	07.02.06	New Issue	KJ/JM	
B	07.05.31	Dimensions updated per Dwg Rev C	KJ/JM	
C	10.04.01	Dwg Rev updated	KJ	

W/O:		WORK ORDER CHANGES						
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Item	Qty -141	Part Number	Description
1	X	D206-667-141	CROSSTUBE ASSEMBLY (206B HIGH FWD)
2	1	D6001-105	CROSSTUBE
3	2	D2873-043	NUT PLATE
4	2	D2873-045	NUT PLATE
5	2	D2891-1	SUPPORT
6	4	D3595-063-395	RUBBER CUSHION
7	4	MS21920-20	CLAMP (OR MS21920-21)
8	14	MS20601AD4W8	RIVET (OR NAS9302B-4-8)
9	A/R	MAGNOBOND 6398	ROCKWELL SPECIFICATION RBO-120-023 ADHESIVE (TEXTRON/BELL SPEC. 299-947-100, TYPE II, CLASS 2 ADHESIVE)

GENERAL NOTES:

- 1) MATERIAL: MANUFACTURED FROM D6001-105
FINISHED LENGTH = 93.18±0.020
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART QSI 005 4.2
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
- 6) IDENTIFICATION: SCRIBE DART PART NUMBER "D206-667-141" AND BATCH NUMBER ON INSIDE OF CUFF USING VIBRATING STYLUS.
- 7) WEIGHT: 11.3 lbs
- 8) PART IS SYMMETRIC ABOUT CENTERLINE.
- 9) RUN CUTTER OFF PART WHERE INDICATED. BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
- 10) BEND PROGRESSIVELY WITH A MINIMUM OF 12 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 11) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 12) INSTALL D2891-1 SUPPORT USING 0.03" TO 0.06" THICK LAYER OF MAGNOBOND 6398 PER QSI 015. LET CURE FOR 12 HOURS AFTER INSTALLATION AND PRIOR TO PACKAGING.
- 13) INSTALL MS21920-20 CLAMPS (OR -21) WITH D3595-063-395 RUBBER CUSHIONS TO SECURE THE D2891-1 SUPPORT ON TOP SIDE OF THE CROSSTUBE. ENSURE CLAMP MECHANISMS ARE LOCATED ON CROSSTUBE SUPPORTS.
- 14) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 15) TORQUE CLAMPS 80 TO 100 IN-LB. ENSURE AT LEAST 1.5 THREADS ARE SHOWING IN SAFETY AND THAT NUT HAS NOT BOTTOMED-OUT AFTER TORQUING.

RELEASED
02/11/12

C	REVISE GENERAL NOTES/PART LIST (ZN D7-1); REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENT STANDARDS. D3595-063-395 WAS D2856-400-694 (ZN D6-2 & A5-2); REMOVED REF. & ADD TOLERANCES (ZN C4-3, C5-3 & D3-3); RELOCATED FLAG #6 (ZN A8-3) PER NCR 210; MOVED TURNING DETAIL & UPDATED TOLERANCE TO SHEET 4.	RF	08.11.06
B	ADD HOLES AND NUT PLATES FOR COMPATABILITY WITH BHT/AA SKUDTUBES	PH	05.07.26
A	NEW ISSUE	CP	00.11.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO.	REV. C
CHECKED	RF	D206-667-141	SHEET 1 OF 4
MFG. APPR.	RF	TITLE	SCALE
APPROVED	RF	CROSSTUBE ASSY (206B HIGH FWD)	NTS
DE APPR.	RF	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DATE	08.11.06		

ulb67868

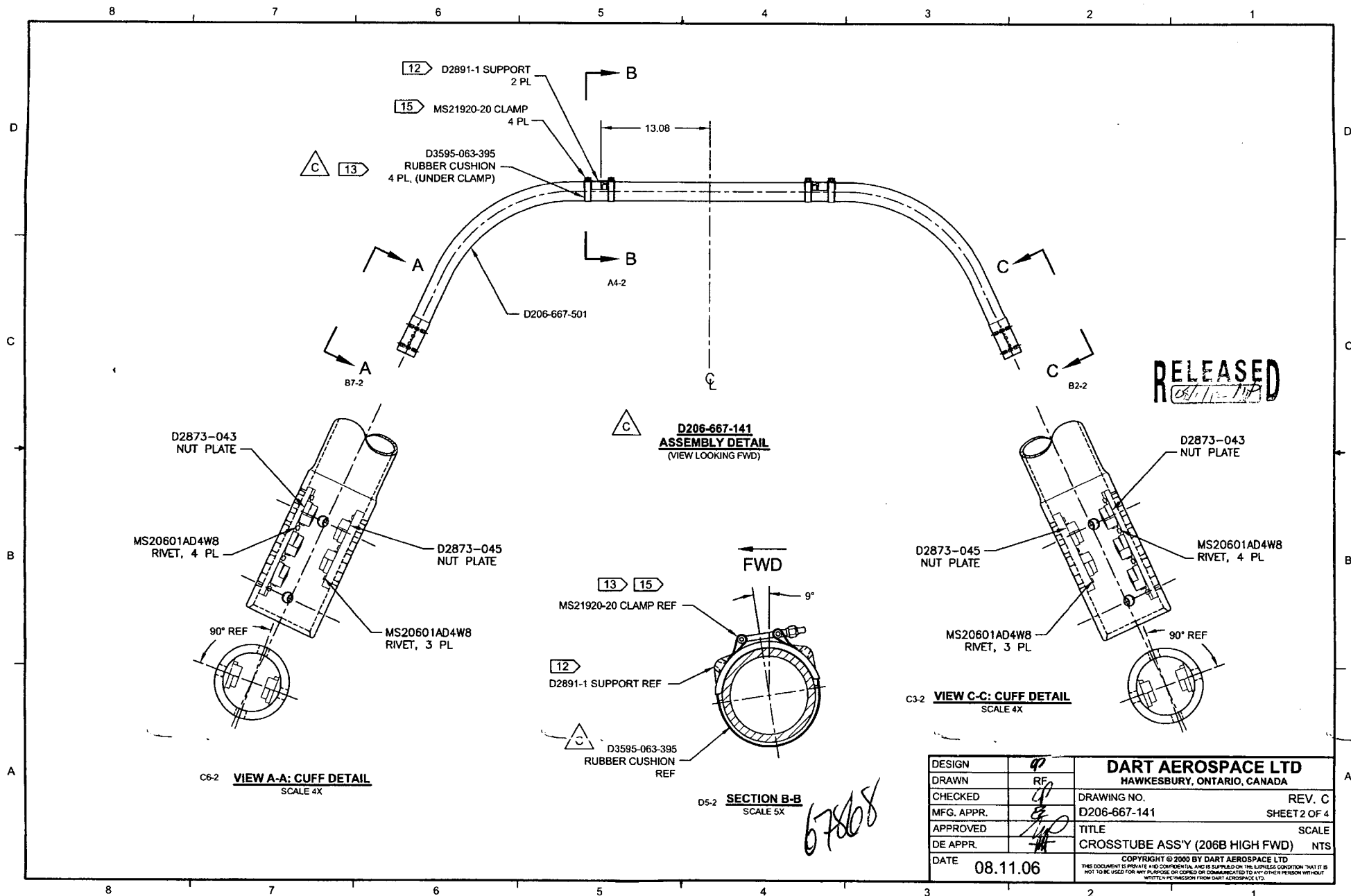
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DESIGN	97	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	UP	DRAWING NO.	REV. C
MFG. APPR.	EP	D206-667-141	SHEET 2 OF 4
APPROVED	TH	TITLE	SCALE
DE APPR.	TH	CROSSTUBE ASS'Y (206B HIGH FWD)	NTS
DATE	08.11.06	COPYRIGHT © 2000 BY DART AEROSPACE LTD	
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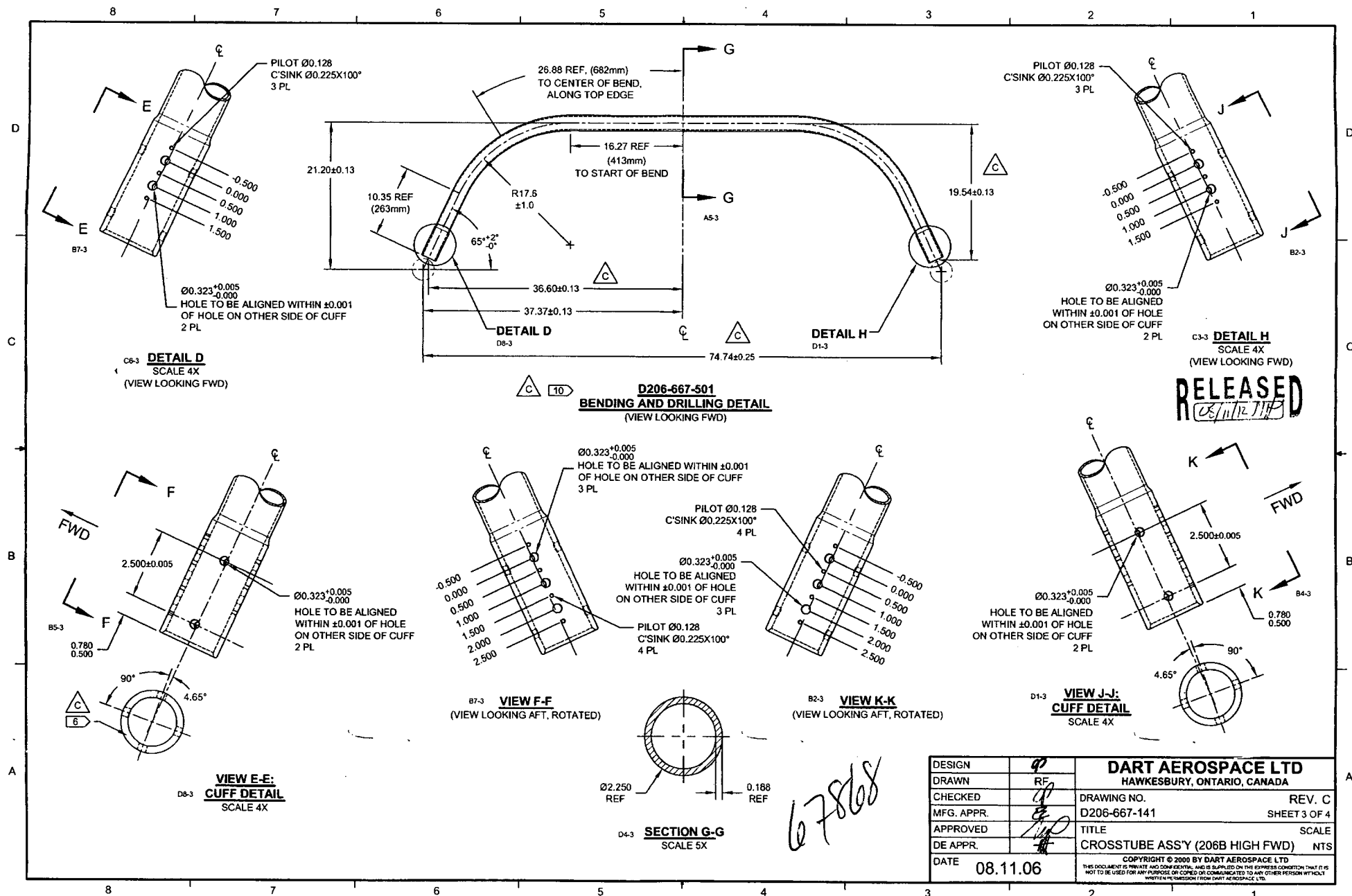
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DESIGN	9	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	9	DRAWING NO.	REV. C
MFG. APPR.	9	D206-667-141	SHEET 3 OF 4
APPROVED	9	TITLE	SCALE
DE APPR.	9	CROSSTUBE ASS'Y (206B HIGH FWD)	NTS
DATE	08.11.06	COPYRIGHT © 2000 BY DART AEROSPACE LTD	
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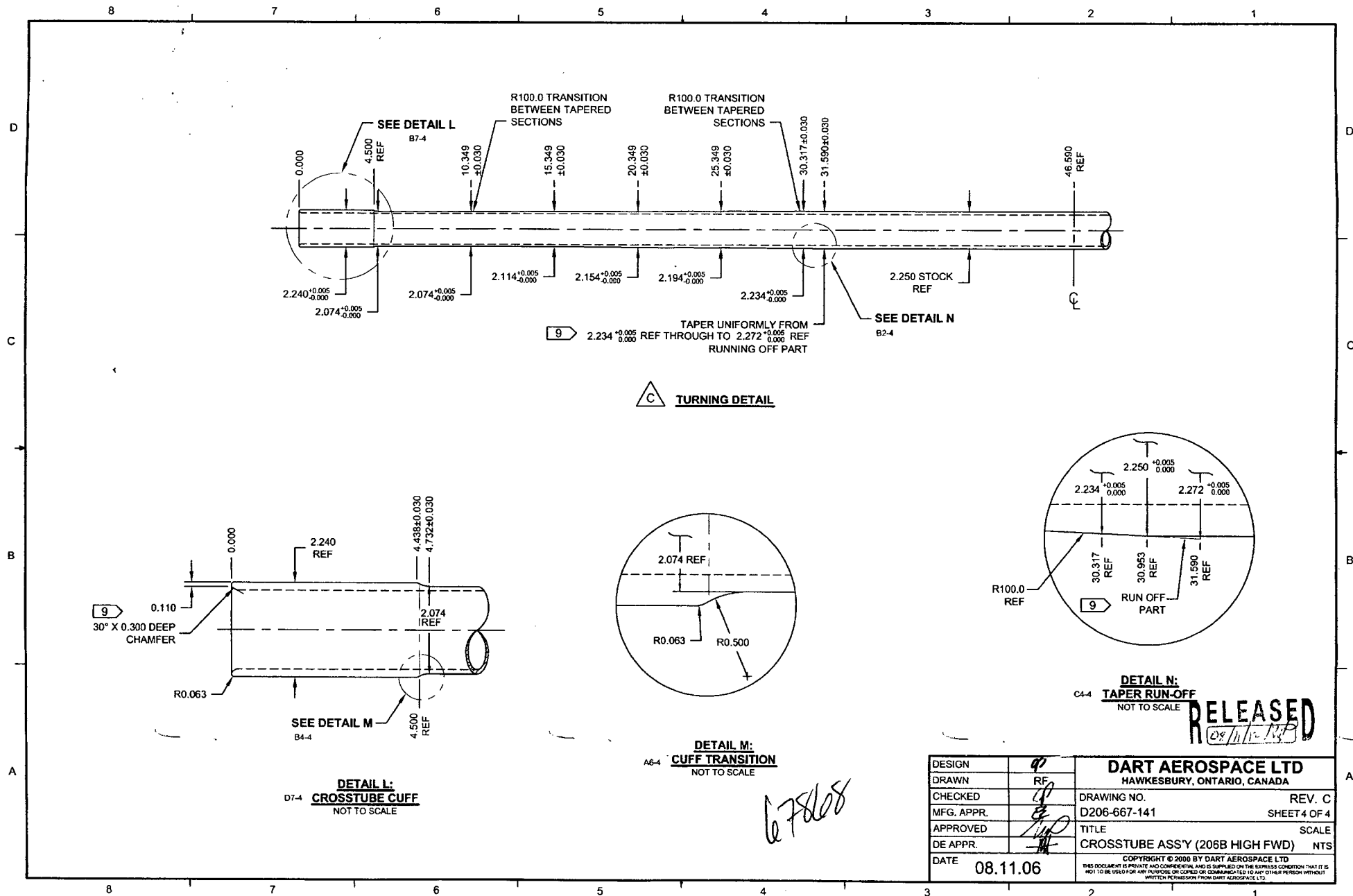
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	9	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	CP	DRAWING NO.	REV. C
MFG. APPR.	GP	D206-667-141	SHEET 4 OF 4
APPROVED	1/10	TITLE	SCALE
DE APPR.	1/10	CROSSTUBE ASSY (206B HIGH FWD)	NTS
DATE	08.11.06	<small>COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RAPPORT D'INSPECTION PAR RESSUAGE

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CLIENT DART AEROSPACE
ATTENTION LINDA CHANTE
ADRESSE 1270 ABERDEEN ST
HAWKESBURY, ONTARIO
PROJET FPI ON 10 CROSSTUBE
ITEM(S) EXAMINÉ

DATE 2011-04-05 HEURE 7:30 ☒ AM ☐ PM
N° TRAVAIL 188-11-02070
ACUREN
N° CLIENT PO/VO 13801
SITE DE TRAVAIL HAWKESBURY
ACCEPTATION STD. ASTM E1417 / Q51-09B DATE/REV. 2005

DESCRIPTION DES TRAVAUX N° PROCÉDURE LT-002 DATE/REV. 2008 N° TECHNIQUE LT-002 Fall-2 DATE/REV.
N° ITEMS MATÉRIEL ALUMINUM ÉPAISSEUR VARIÉS
DESCRIPTION wet Fluorescent Liquid Penetrant Inspection
CARRIED OUT ON 100% EXTERNAL SURFACE

DÉTAILS DES INSPECTIONS

MÉTHODE : ☒ FLUORESCENT ☐ VISIBLE ☐ LAVABLE À L'EAU ☐ MÉTHODE DISSOLVANT ☐ PRÉ-ÉMULSIONNANT
MARQUE : MAGNAFLUX LUM. NOIRE S/N 6404273 PUISS. > 1 000 µ W/cm² ☐ AMBIANT < 2 fc
PÉNÉTRANT : 2L67 TEMPS PÉNÉTRATION MIN. 45 MIN. ÉQUIP. LUMIÈRE ☒ LAMP. POCHÉ ☐ LAMP. CULASSE ☐ PUISS. > 100 fc @ SURFACE
DISSOLVANT PÉNÉTRANT H2O TEMPS SÉCHAGE MIN. >10 MIN. AUTRES
RÉVÉLATEUR SKD52 TEMPS RÉVÉLATION MIN. 10 MIN. MÈTRE LUM. N/S DATE CAL DUE 07/19/2011
TYPE RÉVÉLATEUR ☒ NON AQUEUX ☐ AQUEUX ☐ SEC 1898866

SURFACE INSPECTÉE

CONDITION SURFACE ☐ MEULÉE ☐ SOUDÉE ☐ MACHINÉE ☐ MRENAILLÉE ☒ MÉTAL PROPRE
TEMPÉRATURE SURFACE ☐ < - 4°C/20°F ☐ - 4°C/20°F À 10° C/50°F ☒ 10°C/50°F À 52°C/125°F ☐ > 52°C/125°F

RÉSULTATS (☐ MÉTRIQUE ☐ IMPÉRIALE)

ITEM	COMMENTAIRES	ACCEPTÉ	REJETÉ
1	CROSSTUBE WO 66346	✓	
1	CROSSTUBE WO 67211	✓	
1	CROSSTUBE WO 67210	✓	
1	CROSSTUBE WO 65700	✓	
1	CROSSTUBE WO 65699	✓	
1	CROSSTUBE WO 67868	✓	
1	CROSSTUBE WO 67869	✓	
1	CROSSTUBE WO 67439	✓	
1	CROSSTUBE WO 67440	✓	
1	CROSSTUBE WO 66345	✓	

Étendue des Services

L'entente selon laquelle le Groupe Acuren Inc. Exécute les services ne concerne que les énoncés par écrit. En aucune circonstance ces services ne s'étendent au-delà de l'exécution des services demandés. Il est entendu que toutes les descriptions, les observations et les expressions d'opinions faites par Acuren reflètent les opinions ou les observations de l'entreprise fondées sur l'information et les hypothèses fournies par le propriétaire/opérateur, et elles ne constituent pas des déclarations ou des garanties ou ne peuvent être interprétées comme constituant. Le Groupe Acuren Inc. N'assume aucune des responsabilités du propriétaire/opérateur, et le propriétaire/opérateur conserve la responsabilité entière des décisions prises en matière d'ingénierie, de fabrication, de réparation et d'usage à partir de l'information ou des données fournies par Acuren en rapport avec les services décrits dans les présentes ne peuvent excéder le coût des services rendus.

Norme de Diligence

Dans l'exécution des services, le Groupe Acuren Inc. Applique le degré de diligence, le soin et la compétence normalement exercés dans des circonstances semblables par d'autres fournisseurs de ce type de services opérant dans la même localité ou dans une localité similaire. Aucune autre garantie, implicite ou explicite, n'est faite ou voulue par le Groupe Acuren Inc.

SIGNATURES

REPRÉSENTANT Matthew Murdoch FTJ#:
TECHNICIEN (SIGNATURE): David Bouchard MOULE SIGNATURE
NOM (MOULÉ): David Bouchard 1^{er} TECHNICIEN 2^{ème} TECHNICIEN
ONGC NIVEAU 2 SNT NIVEAU _____ ONGC NIVEAU _____ SNT NIVEAU _____
ONGC N° REGISTRATION _____ ONGC N° REGISTRATION _____